

A Manufacturers Representative Corporation

Open Die Forging

Casting: Multiple **Processed & Alloys**

LED Lighting



Metal Stampings

Wire Harnesses

Closed Die Forging

Aluminum Extrusion

Rubber: Molding & Extrusion

Plastic: Molding & Extrusion

Rolled Rings

Custom Gear Cutting

Fasteners

Machining

Overseas Sourcing





FORGINGS & GEAR CUTTING







Ameriforge

Open Die

- Shafts & Spindles, Rings, Bars, Discs, Cylinders, Sleeves, & Blocks
- Up to 150,000 lbs, 35ft in length, and 80" Diameter

Closed Die & Upset

- Up to 20" Height, 100" OD; From 20 lbs to 6,000 lbs
- Upset Forgings
- Crankshafts-Rough or Finish Machined

Rolled Rings

- Up to 160" OD and 26" face height
- Custom profiles of contoured rolled ring products, such as flange forgings

In-House: Melt, Heat Treat, Machining up to 30ft, Welding, Gear Cutting, Paint, Plating, Metal Fab, Assembly & Testing

Materials: Carbon & Alloy Steel-including Stainless, Aluminum & High Temp Nickel Alloys, Tool Steel









CASTINGS















Investment Castings

• Up to 150 lbs

Sand Castings

• DisaMatic, Automatic to Floor Molding, No Bake

Permanent Mold Castings

Centrifugal Castings

• Maximum of 100" OD & 60" long and 6,000 lbs

Other Domestic Processes

• Powder Metal, Die Castings & M.I.M.

Overseas Sourcing - Various Alloys & Processes

Allovs

- Grey Iron up to 50,000 lbs
- Ductile Iron up to 20,000 lbs
- Aluminum up to 1,000 lbs
- Bronze/Brass up to 6,000 lbs
- Steel up to 10,000 lbs
- Titanium & Other High Temp Alloys up to 800 lbs
- Copper & Manganese up to 20 lbs

*In-House Machining and Pattern Shops





SWISS MACHINE, SCREW MACHINE & CNC

Multi-Axis CNC Machining

Including 5 Axis

Screw & Swiss Machining

- Acme & Davenports
- Fixed Headstock & Swiss Multi-Axis Lathes
 - Up to 40"- Precision to .001"
- Round Bar up to 3.5" in Diameter
- Chuck Loading up to 10"
- Secondaries: Rotary Transfer, Gun Drills, Broaching & Benders

CNC Lathes & Mills

- Milling up to 163" x 50"
- Turning up to 90" Diameter
- Gear Cutting up to 80" in Diameter
- Spline Cutting 216" in Length
- Cladding and Welding 40,000 lb Table

Gears

- Spurs and Helical Gears up to 75" OD
- Bevel Gears up to 32" OD Worm Gears up to 40" OD



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METAL STAMPING



- Short Run Stampings and Assemblies from 100 to 100,000 pieces
- Presses from 20T to 400T, 4000w Mazak Auto-Feeding Laser
- Low Cost Tooling, Robotic Welding, Assemblies and Secondaries



ALUMINUM EXTRUSIONS



- Fabricated / Finished Aluminum Extrusions: machined, cut to length
- Capabilities include: High Fin Ratio Heat Sinks, Thin Wall Tubing and Profiles, Complex Shapes, In-House Powder Coating





WIRE HARNESSES



- Custom Wire Harnesses Including Battery & Cable Assemblies
- Prototypes to High Volume
- USA & Asia Manufacturing Available



PLASTIC - INJECTION MOLDING



- 11 Injection Molding Machines, up to 1,500 tons
- Maximum Mold Height: 68"
- Engineered Grade Plastics and Silicone
- Shot Capacity from 3 to 232 oz by 52"



PLASTIC - EXTRUSIONS



- Profile Extrusions, Injection Molded Parts, Engineered Polymers, Co-Extrusions
- Presses from 55 to 720 Ton, Gas Assist, Insert Molding & Secondaries



FASTENERS & HARDWARE



- Cold Heading-Diameters from 0 to 5/8 up to 8" Long (same in metric)
- Materials Ranging from Low Carbon Steel to High Alloy, Stainless, Brass, Bronze and Aluminum
- Product Range-Sems, Machine Screws, Tapping Screws, Thread Forming/Cutting Screws, Hilos, Flange Bolts, Double End Studs, Socket Products and Multi-Die Heading Capabilities

OVERSEAS SOURCING





- ISO Certified Pre-Qualified Asian Suppliers with American Employed
- Engineers On-Site
- Asia, India & Middle East Manufacturing Sources
- Warehousing Available in North Texas
 Rubber, Plastics, Springs, Castings, Assemblies and much more...





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SanCo Sales is a manufacturers' representative agency that had its beginning in a desire to serve customers in a manner that enhanced their value. The charter for SanCo Sales is to Focus on You the Customer, to Think Process and to Assess the Unique Value-Added Capabilities brought to you by SanCo Sales and its principals and use them to the benefit of you and your company.



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CUSTOMER TESTIMONIALS

"SanCo's service is outstanding and they represent a diverse range of high quality facilities. Great communication and quick to solve any problem that arises."

-Danny Gray, Senior Buyer at Emerson Process Management

"I am a current client of SanCo Sales and have worked closely with them for the last 9 years. SanCo is extremely customer focused and goal/detail oriented. SanCo makes it happen and they make my job easier. Every member of their staff is very professional and their business acumen is second to none"

-Stephanie Wallace, Supply Chain Manager at Gardner Denver Thomas



More customer reviews can be found online at www.sancosales.com





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